COMMUNITY HEALTHCARE

MID-ATLANTIC



TECHNICAL ASSIGNMENT II

KENNA MARKEL

The Pennsylvania State University
Architectural Engineering
Construction Option







2015 2016

TABLE OF CONTENTS

Executive Summary	1
Production Plan	2
System Construction Means and Methods	2
Production Schedule	3
Detailed Cost	4
Site Plans and Logistics	4
Production Analysis	4
Schedule Analysis	4
Cost Analysis	5
Site Logistics Analysis	6
Interview Feedback	6
Schedule Acceleration Scenarios	6
Constructability and Logistical Challenges	7
Appendix A	9
Interview Summary	10
Appendix B	13
P6 Schedule	14
Timberline Estimate	15
Site Logistics Plan	20

Executive Summary

The following report for Technical Assignment II outlines the findings of the critical analysis done on the façade system of the Community Healthcare project. This report will summarize the means and methods of the building façade, the production schedule, cost estimate, and site logistics techniques. Following this summary, the findings from the critical analysis of these topics will be reviewed and will provide potential alternatives that could improve constructability or accelerate the schedule.

The Community Healthcare's building façade is comprised of three major systems including brick veneer, curtain wall, ribbon windows, and architectural metal panels. Upon completing the production plan phase of Tech II, the installation of the façade had a total duration of fifteen weeks from the end of May 2015 to midway through September 2015. The Timberline cost estimate for the system totaled at \$2,821,352, which was only 0.5% over the actual cost of the façade. This cost variation was assumed to be from the difference in labor costs on Timberline versus the contractor's historical database. The site logistic plan clearly illustrates the flow of work and movement of equipment onsite from the west façade clockwise to the north side, east then south side. Table 1 below summaries these findings.

Table 1 Summary of findings

Façade System Summary							
Duration	15 Weeks						
Timberline Estimate	\$2,821,352						

Following these investigations, there where areas that with changes or added of resources have the potential to accelerate the schedule or improve constructability. The manpower loaded schedule showed a major drop-off of manpower when transitioning from the west and north elevations to the east and south elevations awaiting the move of scaffolding from one elevation to the next. Further analysis of using another form of scaffolding or additional scaffolding could potentially help to maintain manpower and accelerate the schedule. Additionally the simplicity of the façade system, the size of the site, and site access, make this project an ideal candidate for prefabricated assemblies. While there would be more cost added to accomplish this, the owners could benefit from opening their outpatient center several months earlier.

The project team has faced several constructability issues centered mostly from design issues. Following a face-to-face interview with key members of the project team, these design flaws were highlighted as areas that could have been spotted earlier with a constructability survey. This technical report serves as an opportunity to further investigate alternative construction means and methods if the project team had different resources.

Production Plan

System Construction Means and Methods -

The system being analyzed for the Community Healthcare project is the exterior façade system. The exterior façade system is comprised of three major architectural features including a brick veneer, curtain system, storefront and ribbon windows, and decorative metal panels. The brick veneer system is the first to be installed on the project following the exterior metal framing of the building. The brick follows a common construction assembly of brick sitting on steel lintels spaced every 10-12 rows or in this case spanning generally from top of window to top of window and top of window to bottom of window. The brick veneer is backed by purple board and a spray on vapor barrier. The curtain wall system, windows, and metal panels follow after the installation of the brick veneer is complete. The double glazed curtain wall system primarily is found at major entrances including the main entrance atrium and the outpatient cancer center entrance. This system is a combination of mostly curtainwall glazing and some metal panels. The storefront glazing systems can be found on the west elevation and first floor. The remaining floors and elevations mostly only have ribbon windows with metal panels for an architectural feature and reference to the curtain wall. Major areas of constructability concerns occur where these systems meet. Mockups were done for the curtain wall to brick veneer and one for the ribbon windows to brick veneer. Figure 1 shows all of the systems on the West Elevation



Storefront Windows

Metal Panels

Brick Veneer

Ribbon Windows

Curtain Wall Glazing

The façade is being installed from the west elevation clockwise to the north then east then south facades. Before beginning to install the façade, a major issue was discovered. It was found that while the design called for six inch metal framing, the gap between the slab and building edge on the west and east sides was only five inches. The solution was to use four inch metal framing for the west and east side while using six inch framing everywhere else including the north and south side. So instead of beginning framing on the west elevation, the

carpenters had to begin on the north elevation then backtrack to the west side once submittals were approved and material delivered. The framing, sheathing, and spray on vapor barrier was installed by way of lifts to prepare for the installation of the brick veneer.

The brick veneer followed since it would take the longest out of all the façade activities, and it would prevent the possibility of damage to other façade materials such as the glazing systems and metal panels. The brick veneer was installed via the use of either tube scaffolding on the short sides (north and south) or hydraulic scaffolding on the long sides (west and east). When manpower allowed, the brick veneer could start from both sides of the elevation to help reduce the amount of total time per side. Since the work moved clockwise without opposite sides of the building overlapping, the equipment was able to be shared between the north and south and east and west sides. This can seen in the site logistics plan in Appendix B.

Following the completion of each elevation, the curtain wall glazing, windows, and metal panels could be placed. As mentioned, the installation of these items were held off until after the masons finished in order to reduce the possibility of damage especially since these items have long lead times that could jeopardize completion. These materials are primarily placed by means of lifts of which two to four could be found onsite. Lifts were used to place these items considering that the scaffolding had been already been moved and generally lifts are better for this work since there are less restrictions on access and space.

Being that this a building façade system, the system performance is critical to project success. Waterproofing and water tightness are major areas for quality control. Creating a continuous vapor barrier between different waterproofing products was discussed on several occasions by Perkins +Will, DPR Construction, and various subcontractors. Additionally, Perkins +Will were especially critical of this system being that it is the first thing users will see.

Production Schedule -

The overall duration for the installation of the façade system is to run from the end of May 2015 to midway through September 2015. This schedule includes the installation duration for the metal framing, wall sheathing, vapor barrier, brick, windows, curtain wall, metal panels, and final caulking. The schedule begins at the west elevation and moves clockwise from the north to the east to the south. While the façade is not on the critical path, this installation would be most effective during spring, summer, or fall to avoid having to use cold weather masonry techniques. Additionally, the façade currently does not affect the interior finishes because there is enough float built into the schedule; however, if the façade is delayed or falls behind, interior finishes cannot begin until the façade is finished or temporary protection installed. So while the façade is currently not on the critical path, its completion is necessary for activities to follow. The production schedule can be found in Appendix B.

The crews began on the west side and were able to flow through the remaining elevations about every two weeks. So the framers were scheduled to begin on the west side on June 11, 2015 and would move onto the north side in two weeks, June 25, 2015. The remaining trades would follow the framers. In terms of manpower, the framers had about ten carpenters on a side at a given time both framing and hanging wall sheathing. Far fewer waterproofers were needed only about two to three on a side. The waterproofing material was both sprayed and dried within a week of time. The masons followed bringing up to fifteen masons onsite per side. The remaining activities used less workers with five to

eight workers per side for the curtain wall and windows. The subcontractors who installed metal panels had a range of workers as well with many workers for the curtain wall and only up to five maximum for the remaining sides.

Detailed Cost -

The final detailed Timberline estimate came out to be \$2,821,352. Refer to Appendix B for the detailed Timberline cost estimate.

Site Plans and Logistics -

There are two major site logistic sequences for the installation of the façade. The brick veneer begins on the west side and moves clockwise overlapping with each of the following sides. The site logistics plans show the sequence of the flow of work from west and north side followed by the east and south side. However, there is a period of lag between the north and east sides, where there is a limited about of manpower on the façade. These overlaps help to redistribute manpower and keep laborers on this project. This flow of work also allowed for the project to move the scaffolding equipment in between the elevations. The west and east elevations could use the same hydraulic scaffold and the north and south could use the same tube scaffolding since the opposite facades were never worked on simultaneously. The schedule is a major driver of this shared equipment opportunity; if the building elevations are not completed on time, then the equipment will not be able to be shared. This will in turn, either drive up the cost of equipment by ordering more scaffolding or delay the schedule waiting for the equipment to be moved to the other side. Lifts are also being used on this project to install most of the activities that follow the brick veneer completion including the curtain wall system, windows, and metal panels.

The site has plenty of laydown area, and therefore had the majority of the materials for the façade delivered to the site all at once. During the west and north facades, the metal framing and brick veneer were placed closer to the elevations that were installing the materials. As the north side of the building begins to be completed, most of the material deliveries will be stocked in the laydown area on the south side of the building. This provides better access to materials for the east and south elevations. The site logistics plan can be found in Appendix B.

Production Analysis

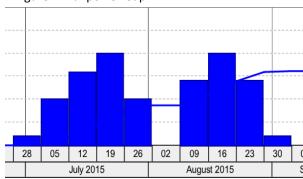
Production Schedule -

The production schedule for the project flows pretty efficiently from each side of the building to the next. The initial start of the framing on the west side could have begun as early as April 9, 2015 once the final under slab was poured. However, this was delayed up to a month due to design issues with the framing on the west and east side. Until this issue was resolved and the new product was approved and delivered to site, the project was held up for over a month.

With only two scaffolding systems, the west and north sides of the building need to have the brick veneer completed before the moving onto the other sides since the scaffolding equipment has to be

moved from one side to the next. This creates a manpower drop off between the construction of the west and north façade and the east and south side at the beginning of August 2015 (as seen in Figure 2); however, this correlates with only have one side's worth of tube scaffolding and one side of hydraulic scaffolding. Fortunately, the site allows for the materials to be delivered long before they are needed for installation, which causes no delays waiting on materials. The site has the workers during the installation of brick up to thirty masons, which seems to be a lot, including the support crews, foreman, and a full-time quality control manager.





Despite these challenges with equipment and design issues, the schedule efficiently maintains a flow of manpower with a tight schedule. Some considerations could be given to pulling the installation of glazing back into the brick placement schedule, however, the project team ultimately decided that the risk of damaging the glazing systems was far more critical than extending the schedule.

Cost -

While the initial SF estimate for the exterior enclosure came out below the actual project costs, the Timberline estimate came in over the actual project cost. As seen in Table 2, the Timberline estimate was much closer to the actual estimate within 0.5% of the actual cost while the SF estimate was under by around 9%.

Table 2 Cost Comparison

Estimate	Cost
Actual Project	\$2,807,113
SF Estimate	\$2,553,710
Timberline	\$2,821,352

In a more detailed cost comparison between the Timberline estimate and the actual project estimate, some of the major inconsistencies in the estimate were for systems and materials that have a large range of quality standards. These major inconsistencies can be found in Table 3. Specifically the metal panels and glazing systems were far less in Timberline than in the actual project cost. Assuming that the project has specified a higher quality product, Timberline could have underestimated the project costs. With this being said, the Timberline cost was still over the actual project cost.

This variation could have come from the pricing of Timberline versus DPR Construction's historical data. The estimate came up so close that most of the variation would come from differences in cost of the actual systems and the Timberline systems selected for the estimate. However, some differences in cost

also came from the variation in the RS Means costs in Timberline and the historical data DPR Construction uses. Especially labor costs are going to vary between Timberline and the actual estimate.

Table 3 Comparison of assemblies with largest cost variation

	Timberline	Actual	Difference
Masonry Veneer	599,593	534,600	64,993
Framing	156,300	246,050	-89,750
Waterproofing	142,500	51,500	91,000
Metal Panels	80,900	614,188	-533,288
Storefront Windows	1,087,800	980,050	107,750
Curtain Wall	194,250	incl. in windows	incl. in windows
Ribbon Windows	211,000	997,550	-592,300

These costs would vary because the labor costs are general and not specific to the different types of workers. Additionally, the labor costs on Timberline are outdated and not specific to the geographic region unlike the actual estimate which are based on subcontractor bids.

Site Logistics -

Fortunately, this site does not have a

problem with laydown area. With such a large and flat site, delivery, material storage, and equipment placement are not major issues for construction. The project does utilize additional property on the site by delivering all the material at once and storing it. Additionally there is plenty of room for equipment to move around site and be stored. Therefore, the project team is storing lifts onsite at all times for whenever a subcontractor needs to use the equipment. Currently the project team is only using one set of tube scaffolding and one hydraulic scaffold for the installation of the brick veneer; however, the team could potentially use more scaffolding or other forms of scaffolding to complete this same work. For example, the masons could use suspended scaffolding instead of other forms of scaffolding. These supports could be helpful in the future for cleaning the curtain wall system. One major consider since the project has so much laydown area would to prefabricate more assemblies that could be stored onsite.

Interview Feedback

Schedule Acceleration Scenarios -

Overall the building exterior is not on the critical path; however, it was important to the start of interior finishes. There was enough built in float for the skin to be completed before drywall was hung. Interior framing and other activities were being installed simultaneously with the façade, but finishes that could be damaged by water and weather penetration had to be held off until the façade was close to completion. Framing was installed while the façade was going up both since the manpower was already onsite for the exterior wall framing and also because top track installation was critical for the MEP rough-in, which is on the critical path. In terms of the production schedule for the façade, the installation of the west and north elevations drive the schedule even though they are not on the critical path because the east and south sides cannot begin construction until the other two sides having been completed.

The façade completion is based on finishing the east and south elevations, which can only begin after the west and north sides' scaffolding are transferred to the other sides. One possibility for reducing this schedule would be to work on all four sides simultaneously assuming that the masons can provide the manpower. This would involve renting more equipment at a given time, so another set of tub scaffolding and another hydraulic scaffold. While the cost would be more to rent more equipment and staff more workers, there could be cost savings from renting the equipment for less time. By working on all sides at the same time, the long west and east sides would drive the completion schedule, but this most likely only reduce the total production schedule by a month.

Additionally another area for potentially accelerating the schedule would be to install the glazing and metal panels simultaneously with the brick veneer. This has the potential to also shorten the production schedule by about a month. However, as mentioned earlier this method was entertained, but not considered worth the risk of damaging long lead items including the glazing.

One method that could pose potential for really accelerating the schedule would be using prefabrication for many of the façade components. Most of the assemblies of this façade system are fairly standard systems. By prefabricating all of the brick veneer into sections, the installation time onsite for veneer would be drastically be reduced with potentially less onsite manpower. The curtain wall and ribbon windows could also be assembled offsite in sections and shipped. While the façade installation time could be reduced, this acceleration would only be worth the cost if other systems in the building could be accelerated as well since the façade is not driving the schedule. This site is ideal for prefabrication because not only does the site have ample laydown area for large assemblies, but it also has the area and terrain to bring large trucks with oversized loads and larger cranes for lifting and setting assembles. Additional, costs would incur for assembling these components offsite and from the additional equipment; however, prefabricating the assemblies could be considered an option not only to accelerate the schedule but also to increase safety and quality.

Constructability and Logistical Challenges -

Most of the major constructability issues were a product of poor design and lack of prior constructability surveying. The first major issue discovered when constructing the façade was during framing. The standard framing specified for the project was a 6 inch metal stud, however, when it came to installing the exterior framing the west and east sides only had a 5 inch space for the framing to fit from the slab to the building edge. This issue is show in Figure 3 (right). Since this 5 inch gap will not accommodate a 6 inch stud, the project team had to submit an alternative solution for approval to the design team. Since the framing design was delegated to the drywall subcontractor, the framers submitted a design to install 4 inch studs on the exterior of the west and east façade in place of the 6 inch stud. While this solution was ultimately approved by Perkins +Will, the additional time needed to determine the solution,

Figure 3 Shows 5 inch gap



submit the alternative, get an approved submittal, and delivery the new material delayed the installation of the façade on the west side by a month.

Another issue that arouse during the framing of the curtain wall system was that the waterproofers found that the caulking specified for the bottom seal of the wall to the slab is not compatible with the slab's vapor barrier. This would break the continuous water seal between the different systems and would ultimately lead to water leakage under the curtain wall. While this issue is still be resolved, a submittal for an alternative product that would be compatible with the vapor barrier was submitted by the waterproofing subcontractor. Fortunately, since the curtain wall on the west side does not fall on the critical path, the additional time needed to get the new submittal approved should take no more than two weeks, and the waterproofer only needs about a week to procure this product following approval. Once again this was an original design issue that was not picked up until it got to field installation.

Once the masons were brought on another issue was discovered. When building the two exterior mockups (shown in Figure 4), the masons discovered that there were two different conditions for the brick lintels depending on if the lintel was at the top or bottom of the window. The brick lintels at the top of the windows lined up and the lintels at the bottom of the windows were lined up, but they were not aligned up with each other. This would mean that if the brick veneer sat on the lintels the way they were designed, the brick wall would not be plumb the entire way up the building. To correct this problem the mason had to pull the brick off to the edge of the lintel at the tops of the windows to ensure that the brick was plumb (as seen in Figure 5). However, pulling the brick that far off the edge of the lintel jeopardized the structural integrity of the brick veneer and could potentially cause the brick to fall right off of the façade. Especially since the top row of brick were a soldier row of bricks, making them even more unstable, the masons had to add temporary wood supports off of the lintels to hold the bricks in place until the mortar hardened and could support the bricks.

Figure 4 Mockup



Figure 5 Brick hangover on lintel



APPENDIX A

COMMUNITY HEALTHCARE

TECH II

The interview below was conducted Tuesday, October 6, 2015 with Tim Minor and Ryan Audy of DPR Construction for Community Healthcare Project. The answers below are paraphrased from the responses of the DPR team and are not directly quoted from the subjects, however, they do reflect the intended content of their answers.

DATE: Tuesday, October 6, 2015 1:00 PM

NAME: Tim Minor & Ryan Audy

LOCATION: Community Healthcare Project Site

Q1: Which systems do you believe are most relevant to the critical path?

A1: The two major systems that are critical to the project completion date are the building enclosure and the completion of the rooms that hold the major owner furnished equipment (MRI, CT, CT Simulator, and LINAC)

Q2: What are some of your biggest risks that would interfere with completing this system on time?

A2: The brick veneer drives the building façade installation since it needs to be placed before the curtain wall and metal panels. One of the issues that could risk completing the system on time would be a lack of manpower for the masons. The mason subcontractor is union and could only get five guys onsite for the first elevation when they need about fifteen.

Q3: Could you address the means and methods, equipment, and quality or performance outcomes for this system?

A3: The exterior faming is being installed from the interior of the building. Purple board, vapor barrier, and rick accessories including the brick ties and lintels are all being installed via aerial and boom lifts. The masons then lay the brick with the use of hydraulic scaffolding on the west and east elevations and tube scaffolding on the north and south sides. The windows and metal panels are also being installed by any combination of equipment based on what is available and most convenient including the aerial lifts, boom lifts, or tube scaffolding.

In terms of quality and/or performance. Waterproofing critical for the performance outcome of the building. Ensuring that the vapor barrier in continuous from the slab to curtain wall

assembly was one that drew some attention considering the slab vapor barrier was not compatible with the specified product for the curtain wall.

Quality of the brick installation is also of high importance for this project. The masons of the project just closed a several year lawsuit involving debate over whether or not the brick veneer system of another project was installed correctly. Therefore, the masons have a quality control manager onsite at all times for this project.

Q4: What are some of the major constructability issues for this system, and how did your team overcome them?

A4: As addressed earlier, the vapor barrier from the slab to the caulking of the curtain wall system had to be redesigned using another product to ensure that the water barrier was maintained.

Another issue that was discovered was that the west and east floor slab edges only had a 5 inch gap to the building edge despite the design calling for a typical 6 inch stud. Therefore to resolve this issue, the framers provided a delegated design that called for the use of at 4 inch stud over a typical 6 inch stud in order of the framing to fit within the 5 inch gap. The 6 inch stud was then used everywhere else including the north and south elevations where the gap allowed.

The project has two exterior mockups which showed additional design issues for the masons. The issue found was that the brick lintels for the various brick courses did not line up based on the different design conditions throughout the elevation. The brick lintels located at the bottom of the windows where aligned while the brick lintels at the top of the windows were aligned but they were not aligned with each other. To correct this problem, the masons had to pull the brick further off the lintel in certain locations to ensure the wall was plum. This created temporary structural instability of the bricks placed off the lintels. Temporary wood supports were used to stabilize the bricks until the mortar dried.

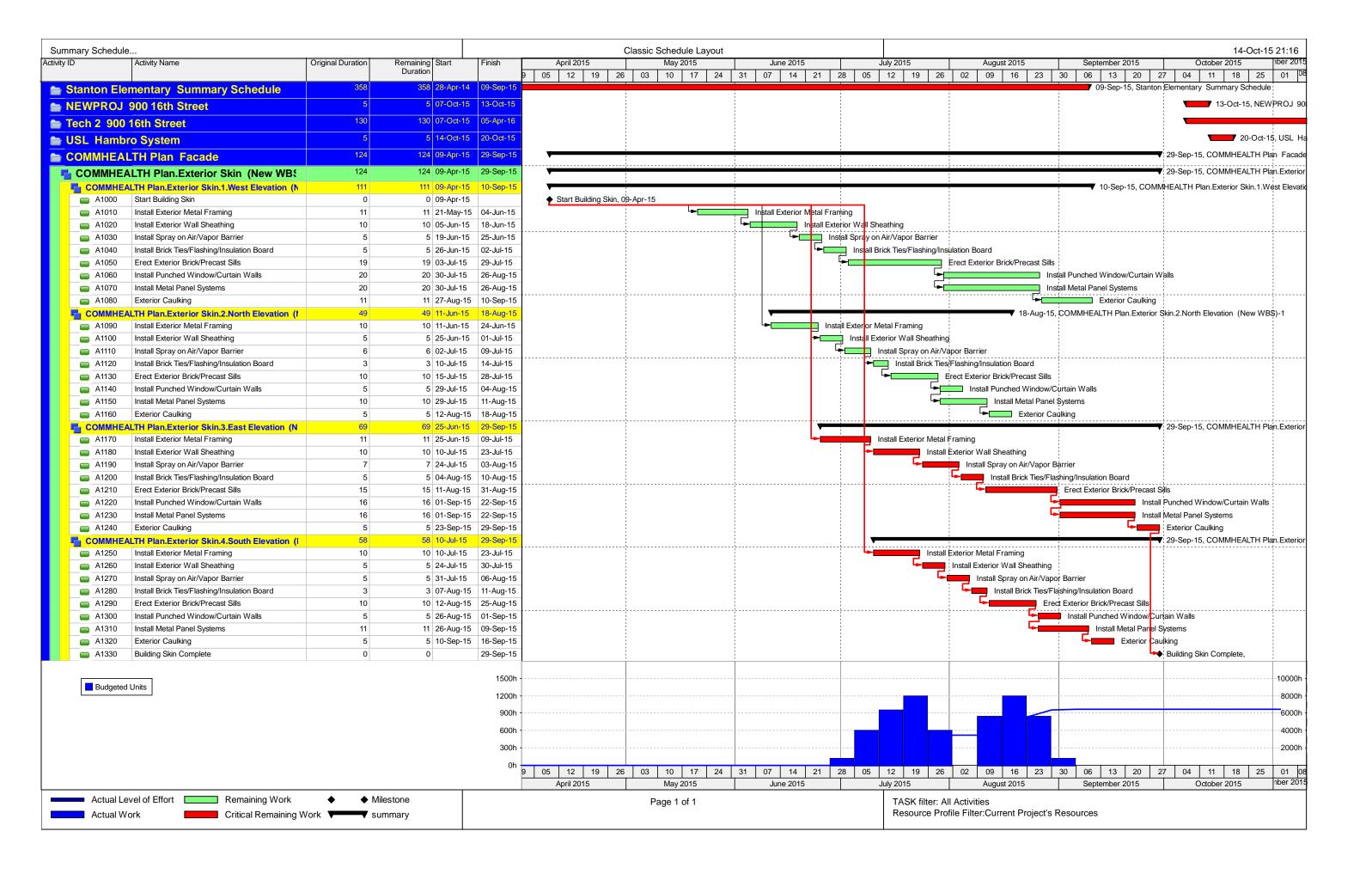
Q5: If you had additional resources, what lessons learned do you have for this system or how would you improve it in the future?

A5: In general, many of the issues resulting from poor design. Possible areas to investigate would be different delivery methods to catch these issues earlier on. Additionally, the owner chose not to pay for a constructability survey which also could have caught many of these issues.

Q6: What key areas have the potential to accelerate the schedule?

A6: The sequencing of the project along with the initial project delay resulting in having to delay work due to inclimate weather. With a total of weather days added up to almost a full month, resequencing the project could potentially reduce delays from bad weather

APPENDIX B



Project name

COMMHealthcare Facade

Report format

Sorted by 'Group phase/Phase'

'Detail' summary

Standard Estimate Report COMMHealthcare Facade

ltam	Description	Takaeff Oty	Labor Unit Cost	Amount Uni	Material	Amarınt	Unit Cost	Equipment	Amount	Other	Total
Item	Description	Takeoff Qty	Offic Cost	Amount om	Cost	Amount	Unit Cost		Amount	Amount	Amount
01-54-23.00	Temporary Scaffolding And Platfo	orms									
01-54-23.70	Scaffolding										
2	1150 Scaffolding, steel tubular, regular, labor only to setup & dismantle, buillding ext, 6' -4" x 5'	80.00 csf	155.10 /csf	12,408	-	-		-	-	-	12,408
	frames, 4 stories, excludes planks		-								
	Scaffolding			12,408							12,408
01-54-23.75	Scaffolding Specialties										
ţ	5050 Scaffolding specialties, mast climber, 50' wide, less than 100' tall, rent per month	4.00 ea	-	-	2,900.00 /ea	11,600		-	-	-	11,600
	Scaffolding Specialties				_	11,600				•	11,600
	Towns and Octoffe Life on Annal			40.400		44.000					0.4.000
	Temporary Scaffolding And Platforms			12,408		11,600			0	0	24,008
	Tadomis										
04-05-13.00	Masonry Mortaring										
04-05-13.30	Mortar										
(Mortar, masonry cement, 1:1:6 mix, type M	2,367.00 cf	2.13 /cf _	5,042	5.25 /cf	12,427		-	-		17,468
	Mortar			5,042		12,427					17,468
	Masonry Mortaring			5,042		12,427			0	0	17,468
04-05-23.00	Masonry Accessories										
-											
04-05-23.13	Masonry Control And Expansion Joints	40.000.00 16	0.00 ///	0.000	0.07.46	00.700					00.000
(0020 Control joint, rubber, for double wythe 8" minimum wall (Brick/CMU)	10,000.00 If	0.92 /lf	9,200	2.07 /lf	20,700		-	-	-	29,900
	Masonry Control And Expansion Joints		_	9,200	_	20,700					29,900
04-05-23.19	Masonry Cavity Drainage, Weepholes, And Vents										
	0020 Vent box, extruded aluminum, 4" deep, 2-3/8" x	750.00 ea	12.30 /ea	9,225	34.00 /ea	25,500		-	-	-	34,725
	8-1/8" Masonry Cavity Drainage, Weepholes, And		-	9,225	_	25,500					34,725
	Vents			,		•					•
	Masonry Accessories			18,425		46,200			0	0	64,625
	mason y Accessories			10,420		40,200			U	U	U 4 ,023
04-21-13.00	Brick Masonry										
04-21-13.13	Brick Veneer Masonry										
	250 Brck venr msnr,red brck,flmsh,altrn headr every	300.00 m	1,175.00 /m	352,500	550.00 /m	165,000		-	-	-	517,500
	6th cours,trckl lots,7.13/,4"x2-2/3"8",incld 3% brick and 25% mortr waste,excld scffl,grout and										
	rnfrcn		_		_	405.000					
	Brick Veneer Masonry			352,500		165,000					517,500
	Brick Masonry			352,500		165,000			0	0	517,500
				-		,					-
05-41-13.00	Load-Bearing Metal Stud Framing	1									

				Labor		Material		Equipme	nt	Other	Total
Item		Description	Takeoff Qty	Unit Cost	Amount	Unit Cost	Amount	Unit Cost	Amount	Amount	Amount
Second Description Takeoff Or Unit Goal											
n	4160		4,000.00 lf	14.45 /lf	57,800	10.55 /lf	42,200	-	-	-	100,000
		excl openings, headers, beams, bracing &									
n	4190	bridging Partition galvanized studs 18 ga x 6" w studs	2 000 00 lf	14 75 /lf	29 500	13.40 /lf	26 800	<u>-</u>	_	_	56 300
"	4100	12" o.c. x 8' h, incl galvanized top & bottom track,	2,000.00 11	14.70 /11	20,000	10.40 /11	20,000				00,000
					87,300		69,000			-	156,300
		Load-Bearing Metal Stud Framing			87,300		69,000		0	0	156,300
07-12-00 00		Ruilt-Un Rituminous Waterproo	ofina								
		Built-Op Bituninious Waterproo	anng								
07-12-13 20		Membrane Waterproofing									
91 14-19.4V	0305		75,000.00 sf	0.84 /sf	63,000	0.83 /sf	62,250	0.23 /sf	17,250	-	142,500
					63.000		60.050		47.050	-	442 500
		membrane waterproofing			03,000		0∠,∠30		17,230		142,500
		Built-Up Bituminous Waterproofing			63,000		62,250		17,250	0	142,500
			_								
07-24-00.00		Exterior Insulation And Finish S	Systems								
07.04.40.40		For a land and a land and a land a la									
U1-24-13.1U	0130		15,000.00 sf	6.10 /sf	91,500	4.14 /sf	62,100	0.52 /sf	7.800	-	161,400
		system, field applied, 4" EPS insulation, with 1/2"	•		,		•		,		•
					91.500		62.100		7.800	-	161.400
					91,500		62,100		7,800	0	161,400
		Systems									
07-44-00 00		Faced Panels									
		. 4004 . 41,010									
07-44-73.10		Metal Faced Panels And Accessories									
	1400	Metal faced panels, textured aluminum, double	10,000.00 sf	2.39 /sf	23,900	5.70 /sf	57,000	-	-	-	80,900
					23.900		57.000			-	80,900
					20,000						
		Faced Panels			23,900		57,000		0	0	80,900
07-92-13.00		Elastomeric Joint Sealants									
07-92-13.20		Caulking And Sealant Options									
	0075	Joint sealants, caulking and sealants, bulk acrylic latex, 3/8" x 3/8", in place	30,000.00 If	1.30 /lf	39,000	0.21 /lf	6,300	-	-	-	45,300
		Caulking And Sealant Options			39,000		6,300			-	45,300
		Elastomeric Joint Sealants			39,000		6,300		0	0	45,300

			Labor		Material			Equipment		Other	Total
Item	Description	Takeoff Qty	Unit Cost	Amount	Unit Cost	Amount	Unit Cost		Amount	Amount	Amount
08-41-00.00	Entrances And Storefronts										
06-41-00.00	Entrances And Storerronts										
08-41-13.10	Aluminum Swing Doors										
	0015 Doors, swing, aluminum entrance, 6' x 7', incl. hardware and operator	14.00 opng	1,200.00 /opng	16,800	7,250.00 /opng	101,500		-	-	-	118,300
	Aluminum Swing Doors		_	16,800		101,500				-	118,300
						,,,,,					
	Entrances And Storefronts			16,800		101,500			0	0	118,300
08-41-26.00	All-Glass Entrances And Store	efronts									
-											
08-41-26.10	Window Walls Aluminum, Stock										
	0100 Window wall, aluminum, stock, including glazing,	6,000.00 sf	9.30 /sf	55,800	172.00 /sf	1,032,000		-	-	-	1,087,800
	maximum		_			4 000 000				-	4 007 000
	Window Walls Aluminum, Stock			55,800		1,032,000					1,087,800
	All-Glass Entrances And			55,800		1,032,000			0	0	1,087,800
	Storefronts			00,000		.,002,000					1,001,000
08-44-00.00	Curtain Wall And Glazed Asser	mblies									
08-44-13.10	Glazed Curtain Walls										
	0150 Curtain wall, aluminum, stock, double glazed,	2,500.00 sf	8.70 /sf	21,750	69.00 /sf	172,500		-	-	-	194,250
	including glazing, average		_								
	Glazed Curtain Walls			21,750		172,500					194,250
	Curtain Wall And Glazed			21,750		172,500			0	0	194,250
	Assemblies			21,730		112,000			J	Ū	134,230
08-51-13.00	Aluminum Windows										
00 54 40 40	Aluminum Cook										
08-51-13.10	Aluminum Sash 0151 Windows, aluminum sash, stock, grade C,	10,000.00 sf	2.60 /sf	26,000	18.50 /sf	185,000		-	_	-	211,000
	picture window, excl. glazing and trim, L4 crew	-,	_		5.55 .5.						
	Aluminum Sash			26,000		185,000					211,000
	A luma in uma 14/2 m d = uma			00.000		405.000					044.000
	Aluminum Windows			26,000		185,000			0	0	211,000

Estimate Totals

Description	Amount	Totals	Hours	Rate	Cost Basis	Cost per Unit	Percent of Total	
Labor	813,425						28.83%	
Material	1,982,877						70.28%	
Subcontract								
Equipment	25,050						0.89%	
Other _								
	2,821,352	2,821,352					100.00	100.00%
Total		2,821,352						

